LiveWEAVE Textile Fabric Production Follow-Up System

It is a system which allows the textile fabric producer companies to follow up their production processes from the order to the shipment.

> - Marketing and Sale - Fabric Technical Analysis Form - Work Order Follow-Up (Lot Card) - Raw Material Supply - Serial (Roll) Follow-Up - Warehouse Management - Production Planning - Production Follow-Up - Quality Control Management - Shipment and Invoicing - Cost - Finance Management - Business Intelligence







LiveWEAVE Process Diagram

Live WEAVE Weaving Production Follow-Up System

Marketing and Sale

Estimated Cost

You can prepare an pre-cost for the order your customer gives by specifying loss, profit and commission rates with LiveWEAVE Weaving Production Follow-Up pre-cost module.

You can automatically transfer recipe data (yarn need) obtained through technical information such as weft density, warp density, fabric width to pre-cost screen. You can automatically create pre-cost on fabric technical analysis for and you can access cost history of the fabric. You can transfer cost information relevant to finishing process to be applied on the fabric to pre-cost screen.

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You can transfer fixed costs (shipment, labor, etc.) to be applied to the fabric to pre-cost screen.

You can easily access costs via filters by archiving them based on fabric, date and customer.



You can link the pre-cost you prepare with any lot. You can easily prepare a new cost by moving an pre-cost card via copying it.

You can carry out an automatic profit analysis in the fabric pre-cost tables. You can automatically reach the recipe of the fabric on the display.

You can create costs according to different currencies. You can update individually or collectively you cost works according to currency and prices.

Management of Customer Orders

LiveWEAVE Weaving Production Follow-Up System allows you enter customer order information in detail. In customer order entry, you can specify lot numbers, color codes and production process. You can follow up order status (like lotted, shipped etc.) in business.



You can follow up open/closed order distribution on the basis of stock and current accounts. You can transfer automatically customer orders to work order. You can reach Work Order (Lot Card) on customer orders.

You can reach order, sale, cost analysis details of the fabric. You can follow color works of your customers in detail. You can link customer orders and color work cards you have created.

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You can enter all the instructions of the customer. You can design order form as desired, you can send by e-mail directly for getting customer's approval for order form. You can get detailed reports on the basis of customer and stock. With LiveWEAVE platform, you can follow up order distributions based on customer, stock and color. You can automatically prepare purchase and sub-production instructions on customer order.



You can get information of work order through order. You can stop interfering in orders that created work order and related work orders. You can assign work order number to orders of which work order is not created. You can link the documents relevant to the order and reach these documents any time.



You can follow up the movements of color works (sent to/received from dye house, sent to/received from customer) and status of the colors received from the customer (approved, critical, unapproved, canceled) in detail. You can take detailed history of color follow-up card.

You can report the ones waiting in dye house, waiting in customer's facility, forgotten in the company, approved colors etc. in detail.

You can transfer the color approved by the customer to customer order and sub-production dye instruction.

You can follow up order date and color approval date of the color transferred to the order.

Fabric Technical Analysis Form

You can define all technical details of the fabric. You can process weft details (weft density, weft shrinkage, extra weft, rated speed, weft report size etc.) in detail. You can enter weft report of the fabric in detail. You can printout weft color report (accompaniment card).

You can process warp details (warp density, warp shrinkage, extra warp, number of side wire, warp report width etc.) in detail. You can enter warp report of the fabric in detail. You can printout warp color report (accompaniment card).

You can process technical details of the fabric (knitting type, doffer number, wire number per gear etc.) in detail.

In the same report, you can use different type of numbering system (Nm, Ne, Denier).

You can get healthily fabric weight in sized weaves via defining size taking-up rates. You can process repeating numbers of yarns in report.

You can optionally set some values like fabric width, doffer width, total warp wire number, on the card. You can write detailed instructions about weft yarn, warp and fabric.

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You can calculate yarn requirement according to intended width and amount on Fabric Technical analysis form. You can follow up weight information of fabric on form (Gr/M2 and Gr/Mtül).

You can follow up hourly and daily production amount and production time required for order by calculating production efficiency with technical details of the fabric on the form.

You can automatically create pre-cost on Fabric Technical Analysis Form and you can access cost works prepared previously. You can access order distribution of the fabric based on customer on Fabric Technical Analysis Form.

You can include pattern design and reports of the fabric (draft, weaving draft, knitting, etc.) in fabric technical analysis form and print them out.



You can automatically calculate weft shrinkage, warp shrinkage and weft density values with the program. You can print fabric technical analysis form, weft report, warp report, yarn requirement form etc. You can print cost history of the fabric.

Work Order Follow-Up (Lot Card)

Live WEAVE allows to define all the information of production in detail. You can prepare automatic work order from customer orders. You can get printout of work order with or without barcode. You can define fields that are special to business on the work order. You can design many lot accompaniment cards which are suitable for business.

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You can access technical analysis form of the fabric on lot card. You can follow up different products in same work order. You can follow up any production movement of lot and order in lot order history in detail. You can divide the lot into sub-lots in any phase of the production. You can follow up movements of the lot processes on a single form.

You can follow up production process according to customer lot number. You can define unlimited work flow process. You can define production detailed information on the basis of fabric, on work order.

Raw Material Supply

You can calculate yarn requirement according to specified values on Fabric Technical Analysis Form.



You can place an automatic purchase order through specified requirement and customer order. You can plan yarn requirement and, so that, place an order.

Serial (Roll) Follow-Up

You can create automatic serial (roll) card over a lot card. You can define unlimited number of error type cards. You can specify error points on the card. You can define serial (roll) card in detail. On the serial (roll) card, you can define errors and the starting meter and lengths of these errors.

You can determine the fabric quality according to the total error point of serial (roll) card. You can obtain a barcoded document including errors of the serial (roll) card.







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You can transfer defined serial (roll) cards to delivery note. You can obtain amount information for the serials thanks to scale connection. You can create automatic serial (roll) card over a lot card.

Warehouse Management

You can follow up yarn and fabric stocks of the customers based on warehouse with Live WEAVE. Thanks to assignment, you can follow up reserve and free stock. You can follow up your stocks with variants (color, lot number etc.).

You can follow-up returning processes based on warehouse. You can follow up available amount based on dispatch note by assigning returns.

You can associate stocks to production process.

You can follow up warehouse status of your stocks on intended basis (lot, variant, manufacturer, date etc.).

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You can follow up stock status based on work order (lot) with variant.

Production Planning

You can do planning based on Machine/Work Order. You can have the program calculate the exit time automatically by processing rated speed. You can do partial planning based on warp numbers. You can determine business' acceptable efficiency rate and with this information you can calculate production times. You can see all lots on a single screen. You can do machine planning on a single table and you can also see daily and monthly production status.

You can prepare production instruction schedule for your business. You can access to all opened lot cards up to date and you can see the lot status of these cards at previous dates. You can follow up all production phases of the lots in detail.



You can automatically record planning of the lots based on the process machine groups. You can follow up current situation of your business on the business status screen.

You can create machine groups follow up them on planning and production forms. You can process standard times (process, machine, product group etc.) in detail.

You can automatically calculate the planning exit date and time information in direction of standard time information. You can prepare collective planning for the processes thanks to planning list display.

You can easily change planning information (machine, date etc.). You can automatically transfer planning records of which production has not been started yet to the next days.

You can define business calendar and you can also define separate calendars for the source and the departments. You can define holidays and working days.

You can define five different revision dates for planning and you can follow-up changes on Gantt diagram. You can practically make arrangements with drag and drop on Gantt diagram.

You can define a template and do automatic planning with inductive method according to work order date and with deductive method (backward) according to work order deadline.

You can instantly see the status of the processes on Gantt diagram.

You can do source load planning. You can have the automatic sliding done according to load status.



You can automatically set CP (Critical Path), Network Diagram or PERT diagram.

Production Follow-Up

You can report end time of machine

production with efficiency calculations in production follow-up module of the textile program. You can follow up sub-production (dye, print, washing etc.) in detail. You can follow up internal and external production processes based on lots.

You can prevent incorrect stock movements by making production movements based on lot number. You can follow up sub-production with lots. You can obtain cumulative and detailed reports based on lots. You can follow up the lots as open/closed of the sub-contractor.



You can obtain detailed reports by following up the products sent to/received from the production, return and loss rates. You can follow up the partial and general yarn movements in the production based on cumulation and detail. You can follow up yarns and warp remaining in the production.

You can detect losses based on lots. You can follow up them in detail by accessing the sub-production card on the slip. You can obtain reports of daily fabric production status, sub-production follow-up and lot/order history. You can obtain work order, registry and machine barcode.

You can measure the productivity of the personnel and machines in direction of standard times that you will determine. Thanks to its parametric structure, you can follow up detailed information for the production. You can follow up machine, registry and production status with the barcoded production.

You can prevent faulty production movements with route control and provide a healthy production. Thanks to route control based on process, you can follow up specified processes. By creating process machinery groups, you can enable manufacturing information to be created right and healthily thanks to the control of process machine compatibility.

You can prevent access new production entry to the machines which continue production. You can obtain production information for the processes in addition of the lot without interfering route card by creating special barcode structures.

You can separately or collectively follow up production information of group lots. You can prevent shipment of the lot which is on the last process. You can report current production status of the lots and the next production phases.

Quality Control Management

With LiveWEAVE Weaving Production Follow-Up Quality Control module, you can enter quality control information of the products in the lots in detail. You can access quality control information form from the Work Order (Lot card) line with a single button. You can prevent shipment of the products which have not suitable quality value. You can follow up quality control values based on processes in detail. You can create quality control test cards.

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You can process test information of the lot based on process (method, standard etc.). You can obtain quality control test report documents.

You can design quality control forms specific to the business. You can take quality control form for the products.

Shipment and Invoicing

You can do shipment planning by selecting which lots will be shipped to the customer. You can obtain shipment planning report and give instruction to the warehouse. You can send by partial shipment and barcode shipment. You can create a delivery note of the lots of which production is completed.

You can automatically calculate the losses by entering net quantities of the lots. You can get net amount of the parties from serial (roll) card. You can automatically create a loss slip to deduct the losses from the stock.

You can design dispatch slip as you wish. You can close automatic work order closing. You can prepare an automatic dispatch note from the lot. You can access information of work order on the dispatch note.



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You can create packing list. You can get shipment reports on the intended basis (customer, stock, daily, weekly, monthly etc.). You can link with invoices. You can access the history of shipment movements of the lot.

Cost

You can calculate exact actual cost with cost module of the textile program. You can automatically obtain lot/ order cost thanks to assignments. You can perform income-expense and profit-loss analyses. You can take pre-cost and Actual Cost table based on lots comparatively.

You can obtain cost reports based on foreign currency and Turkish Lira. You can distribute fixed and general cost/income definition based on lots. You can compare the cost realized in every stage of the production with the pre-cost. You can separately or collectively follow up cost of group lots.

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You can distribute costs with cost distribution keys by defining costs for internal processes.

You can obtain actual cost reflection by linking expense/income invoices to the production order. You can enter income/expense in the actual cost with receipt slips.

You can do accounting integration of the actual cost table.

Finance Management

The importance of Finance Management which is the most important function in achieving success in decisions taken by your company increases every passing day.

With LiveWEAVE, the Finance Managers can easily access data analysis which will be required to catch rationality and to take correct decisions in anticipating the future and evaluating the history and taking all financial decisions.

Live WEAVE Finance Management provides all data in order to perform financial analysis of the company, to evaluate operation results, to do planning and to direct the sources to the correct fields.

The use of more comprehensive decision-making models has become compulsory for your company to maintain its presence with a balanced growing in negative economical conditions and to take financial decisions compatible with the company's targets. The financial data is effective data not only in financial decisions of the management but also in taking of all strategical decisions related to the marketing, production, human resources, re-de. The decisions taken for increasing the profitability also increase the risks. Effective and successful financing management has a big and important role especially in short-term investments.



All kinds of financial tables and reports which are required with the flexible reporting and follow-up system can be easily prepared and monitored any time. Finance Management module has a structure which can meet all international and national financial requirements. You can see the financial reports and Dynamic Cash Flow Table and how the company uses the financial sources and when the sources are required. You can adapt your company against changing market conditions thanks to defined and specialized risk accounting methods. You can perform your processes by using different foreign currencies. You can automatically calculate the amounts entered in local currency or foreign currency in process foreign currency.



You can follow up balances of the current accounts in different foreign currencies. You can determine different foreign currencies for reports. You can automatically report the amounts entered in local currency or foreign currency in process foreign currency.

You can automatically obtain many financial analysis processes such as Maturation, Forward Balance, Late Interest Summary, Special Subscription List, Debt Distribution etc.

You can follow up the current account and issue your agreements in e-agreement with the invoice closing management.

Business Intelligence

With the increasing competition, it is not enough to collect correct information in order to take correct decisions quickly and on time and to implement them. The correct reporting, correct analyses and the indication panels of them should be come to realize in order to increase performance of the companies.

SentezLive ERP Business Solutions Platform is

designed as a business intelligent system with its all modules.

It provides information required for each user to take decisions depending on their roles in the system.

You can define any inquiry such as daily production quantities, daily shipments, customer orders taken. You can arrange your tables so as to operate according to a certain current account or stock code for the companies you select and you can define your panel based on users. You can define some process/service defined in SentezLive ERP as scheduled and you can ensure that it is automatically operated by SentezLiveERP in any time and intervals. You can save space on the screen by making out your invoices that you need to make out every month or by making credit card payments automatically.

Data Analysis

You can prepare any inquiry with database analysis and report all kinds of data in different ways. You can group the reports that you create according to any fields you wish and you can define sub-groups.

You can define the places of the information on the reports, their titles etc. and you can set the layout as you wish. You can obtain graphs of the reports that you create by applying filters you wish.

You can store all reports in MS Excel, MS Word formats. You can send your reports as XML file or in HTML format by e-mail. You can also obtain a part of the report that you create as you wish.

Analysis Cubes and Graphs

You can make multidimensional analyses of the information of all modules by grouping them according to fields and limitations that you desire or by applying filter in some fields.

You can determine the fields that you want to see on horizontal and vertical axes and you can obtain the graph of the cube you create. You can obtain the document of the analysis result that you performed from the scanner.



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Reminder

You can ensure the program to remind matters which are important for you (a deadline for an order, an approval of a process etc.) by defining them on the reminder screen.

Warning System

Thanks to the warning system, you can create a warning mechanism in follow-up, recording and change processes based on company or user for modules such as Work Order, Recipe, Production and Planning, Stock and Order etc. You can apply filter in the modules that you want to be warned about if you wish.



Other Features

- -Easy access -Easy to use
- -Flexible and reliable structure
- -Desktop, mobile, internet, intranet operation
- -Variable visual design -Reports -Control Panel



Our Solutions

Our solutions which are successfully applied for textile sector

		SentezLive ERP			
Supply chain F Management (SCI Material Managemen Purchase Managemer Sale Distribution		Customer Fixed Relations Assets Management (CRM)	Work Flow Management	Business Intelligence	Human Resources
Yarn Production Live YARN	Textil Weaving Live Weave	e ERP Solution: Knitting Live KNIT	S Dye house Live DYE	Garment Live Vog u	
Export	Our Retail S	Sale/Wholesale		tail Sale	

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